

HOLEX**Indexable insert for turning VCMT 110304, for medium machining, Grade: HBT020****Order data**

Order number	261472 HBT020
GTIN	4062406257712
Item class	22D

Technical description

Grade	HBT020
Cutting speed v_c main application	100 - 280 m/min
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.12 - 0.3 mm/rev.
Chip breaker	PM
ISO code indexable insert	VCMT 110304
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN

Main application	P
Tool material	Carbide
Corner radius	0.4 mm
Type of product	Indexable insert for turning